

slp 31/05

Date: Thursday, 5/3/2007 11:37:52 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET	FOR ENGINEERING USE ONLY
Job Number : 32194		
Estimate Number : 12514		
P.O. Number : P/A	Part Number : D35261	
This Issue : 5/3/2007 S.O. No. : P/A	Drawing Number : UNDER REVIEW	
Prsht Rev. : NC	Project Number : N/A	
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A	
Previous Run :	Material : N/A	
Written By : _____	Due Date : 5/28/2007	Qty: 3 Um: Each
Checked & Approved By : _____		
Comment : Est Rev:A New Issue 06-08-29 EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D35551 U CHANNEL



Comment: Qty.: 1.3440 f(s)/Unit Total : 4.0320 f(s) B 32209

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-Cut trim as per dwg D3526

mul 07/05/29 x3

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/30 ③

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

mul 07/05/30

x3

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

mul 07/05/31 ③

Job Completion



ENG APPROVAL

CB 07.05.31

FOR ENGINEERING USE ONLY

W 07/05/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

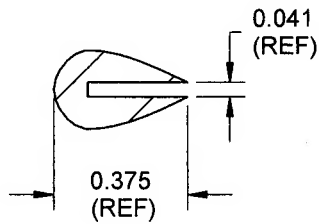
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: PD Date: 07/05/31
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

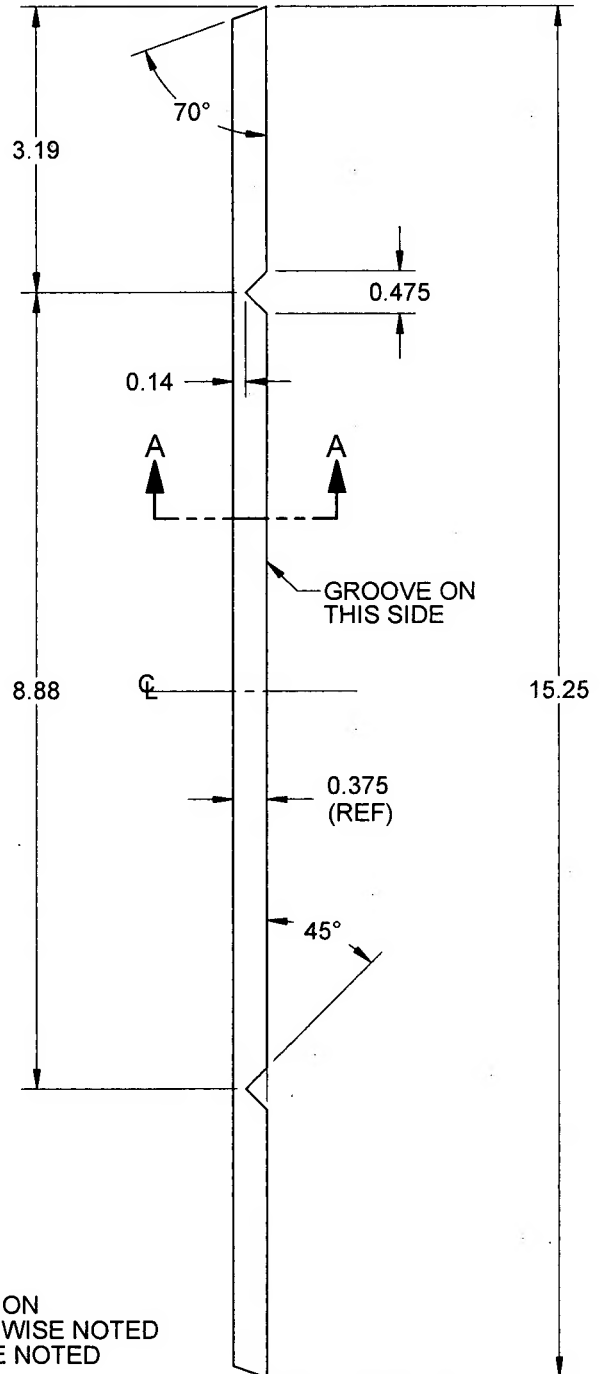
PRELIMINARY
ISSUE

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.01.10	TITLE RUBBER SEAL		SCALE 1:2
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



SECTION A-A
SCALE 2:1

D3526-1 RUBBER SEAL



NOTES:

- 1) MATERIAL: MAKE FROM D3555-1 U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT Q

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